



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.1701

Job Sheet 168027



Part No: 647.1701

Job Qty: 1 ea

Part Name: Skid Deflector Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/9/17

Job Tracking No:

Due Date: 11/15/17

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV E IPP REV:A 12.10.04 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/14/17	0.00	0.00	Start Up Stores/Pkg-1		S FEB 13 2018
110	Packaging	1 pcs		11/14/17	0.00	0.00	Packaging1		S FEB 13 2018
120	Small Fab	1 pcs		11/14/17	0.00	0.41	Small Fab		DAS 38
130	QC	1 pcs		11/14/17	0.00	0.00	QC5		9-89
170	SprayPaint	1 pcs		11/15/17	0.00	0.36	Spray Paint		
180	QC	1 pcs		11/15/17	0.00	0.00	QC14		
190	Small Fab	1 pcs		11/15/17	0.00	0.41	Small Fab		DAS 38
200	QC	1 pcs		11/15/17	0.00	0.00	QC5		9-89
210	Packaging	1 pcs		11/15/17	0.00	0.00	Packaging3		FEB 16 2018
220	QC21-SA	1 Ea		11/15/17	0.00	0.00	QC21		FEB 16 2018

Part Op 120 - 1- Assemble item 4,6,7 and 8 as per dwg. 2- Clamp item 1 and 2 to item 3. Transfer drill holes as per dwg see note
Descriptions: 6. Use clecos. 3- Disassemble parts 4- Deburr 5- Touch up expose aluminum with alodine 6- Re-assemble as per dwg
120 - ***TOUCH UP WITH PRIMER *** PRIMER BATCH: _____
190 - ASSEMBLE AS PER DWG
210 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
647.1712	Gusset	1 Ea (1 ea)	90-Start up Operation	
647.1713	Spacer	1 Ea (1 ea)	90-Start up Operation	
647.1714	Plate	1 Ea (1 ea)	90-Start up Operation	
647.1715	Plate	1 Ea (1 ea)	90-Start up Operation	
CR3213-4-4	Rivet, Cherry	22 Ea (22 ea)	90-Start up Operation	
MS21042L3	Nut	1 Ea (1 ea)	90-Start up Operation	
MS27039-1-14	Screw	1 Ea (1 ea)	90-Start up Operation	
NAS1149F0332P	Washer	2 Ea (2 ea)	90-Start up Operation	



Skid Deflector Assembly

PART NO: 647.1701
Original Serial #: S042018
Revision:
Operation:
Change No:

Start up Operation

02/13/18
Job No: 168027

11/13/18

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	647.1712	1	23	0
	647.1713	1	34	0
	647.1714	1	20	0
	647.1715	1	24	0
	CR3213-4-4	22	503	0
	MS21042L3	1	3,651	0
	MS27039-1-14	1	515	0
	NAS1149F0332P	2	3,748	0

Part Specifications

Specifications could not be found.

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Master Unit 000854

Tel (613) 632-5200

Containers on Master Unit 000854				
Serial No	Part No	Customer Part No	Status	Quantity
F159859	647.1712		Allocated	1
S042010	647.1713		Allocated	1
S042012	647.1714		Allocated	1
S042011	647.1715		Allocated	1
S042014	CR3213-4-4		Allocated	22
S042013	MS21042L3	MS21042L3	Allocated	1
S042015	MS27039-1-14		Allocated	1
S042016	NAS1149F0332P		Allocated	2